

CIGARETTE SPECIFICATION

LOUISVILLE  
L&M RED 83MM REGULAR FTB - 16.5MG FTC TAR  
BRAND CODE-5450 (STD) (1T)

EFFECTIVE DATE: 02/01/91  
STANDARD PRODUCTION  
INCREASED TAR

CIGARETTE LENGTH	:	83.0	MM	FTC TAR	:	16.5	MG/CIGT	16.0	-	18.4
TOBACCO ROD CIRCUM.	:	24.80	MM							
TOBACCO ROD LENGTH	:	62.0	MM							
FILTER LENGTH	:	21.0	MM							
TIPPING LENGTH	:	25.000	MM							
TOTAL R.T.D.	:	4.70	IN. H2O							

TIPPING PAPER : 50MM X 3000M CORK EC 701 11-430-A NOT PRE-PERF.

GLUE ROLLER/  
TIPPING INFORMATION : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -  
: BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE  
NON-DILUTED 27.00 8.5 X 20MM

TIPPING ADHESIVE : FINDLEY 355-381-01 PVA 62-050-A  
: BULK: AJAX 563-6 PVA 61-001-A  
: FULLER WB-3924-EL PVA 61-458-A

SEAM ADHESIVE : AJAX 3654-N PVA 61-016-A  
: FULLER WB-3902U PVA 61-484-A

STD. FILLER - P.M. O.V.: A5150 - 12.50% L&M REGULAR FTB  
\*\*NO TROPICAL FOR THE L&M REGULAR BLEND\*\*

CIGARETTE PAPER /USE UP: 27.25MM X 6500M 23CU/0.6% (E12610/K667) 10-224-A  
REPLACE WITH : 27.25MM X 6700M 22CU/0.6% (E12610/K667) 10-702-A

INK : \*INK FOR PRINT DIE AND EXPORT OVERPRINTS\*  
: MAROON FRY #93043 (MK 9/MK 10/PROTOS) 60-512-A

PRINT DIE : L&M (BLOCK DIE)

2057681853

REASON FOR CHANGE : INITIAL ISSUE - NEW BRAND START UP AT LOUISVILLE  
: FACILITY,

PREPARED BY: ALLYSON M. MITBURN PRINTING DATE: 1/26/91  
PREPARATION DATE: 1/26/91 PRINTING TIME: 14:15:10  
APPROVED BY: Charles Bates ORIGINAL SPECIFICATION